



MJRS3001/3001T



## Rear Flip Seat for Yamaha® G14, G16, G19, and G22 Installation Instructions

### What's in the box:

- Seat Frame
- Seat Back Cushion
- Seat Bottom Cushion
- Seat Back Support Bracket
- 2 x Arm Rest
- 2 x Rear Strut (for use with G14, G16, and G19)
- 2 x J-Hook
- Bag Well Bracket
- Hardware Packs 1-7
- 2 x Armrest
- 2 x Rear Strut for use with G14, G16 and G19. G22 Models use OEM Struts.
- 2 x J-Hook
- Hardware Packs 1 thru 7



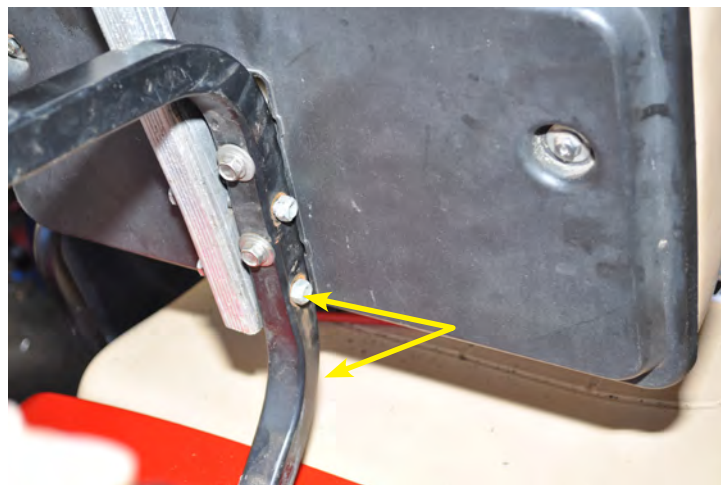
For more information, please refer to the diagrams on the last page of these instructions.

**NOTE:** These installation instructions show installation on a Yamaha G-22.

1. Remove upper strut hardware that secures canopy to front and rear struts. Save hardware for reinstallation. Remove canopy.



2. Remove lower strut bolts and remove rear struts. If installing a seat on a Yamaha G-22, retain rear struts for later use.



3. Remove OEM front seat backs. Retain hardware.



4. Remove motor cover.



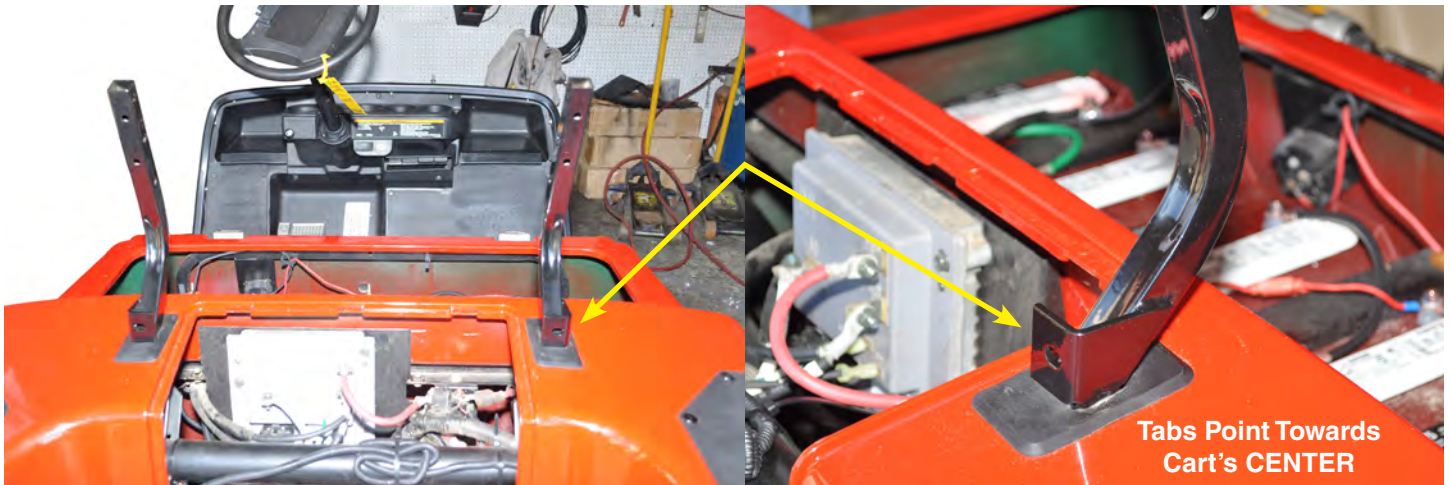
5. Remove Front Seat.



6. Remove OEM Front Seat Supports. Retain hardware.



7. Insert Seat Back Support Brackets in holes where OEM Front Seat Supports were removed. Be sure the tabs point toward the cart's CENTER, as shown. Secure the Seat Back Support Brackets with hardware retained in **Step 6. TIGHTEN HARDWARE.**



8. Remove bag well bolts.



9. Using a 5/16-inch drill bit, drill through vehicle frame where removed.



10. Attach Bag well Bracket using hardware from **Hardware Pack #4**. **TIGHTEN HARDWARE.**



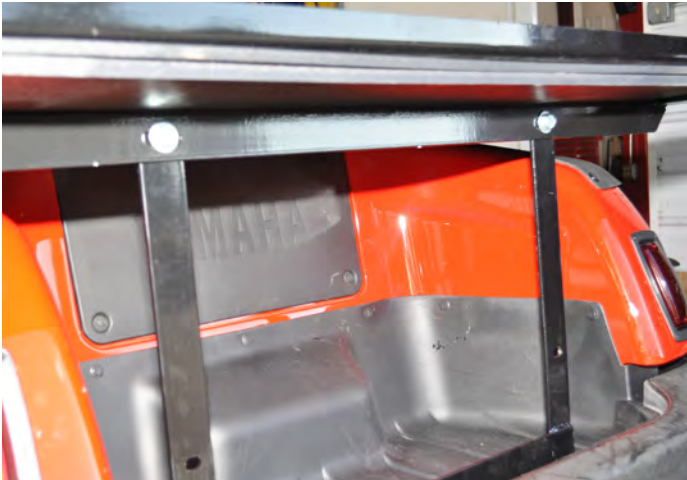
11. Reinstall motor cover.



12. Place seat frame on cart. Ensure that bottom of seat frame lies **IN FRONT** of the bagwell bracket, as shown.



13. Attach Seat Frame to Seat Back Support Brackets using hardware from **Hardware Pack #3**. **TIGHTEN HARDWARE.**



**IMPORTANT:** For Steps 14-16 and Steps 18-19, install hardware, but **DO NOT WRENCH TIGHTEN** until you complete Step 19. This is necessary for the parts to fit properly.

14. Attach footrest to Bag well Bracket using remaining hardware in **Hardware Pack #3**. **DO NOT TIGHTEN HARDWARE.**



15a. Attach seat back bracket and armrests to Seat Frame using hardware in Pack #2. **DO NOT TIGHTEN HARDWARE.**



15b. Ensure that when attaching upper bolt through armrest and seat back bracket, you place a washer between the armrest and seat back bracket.



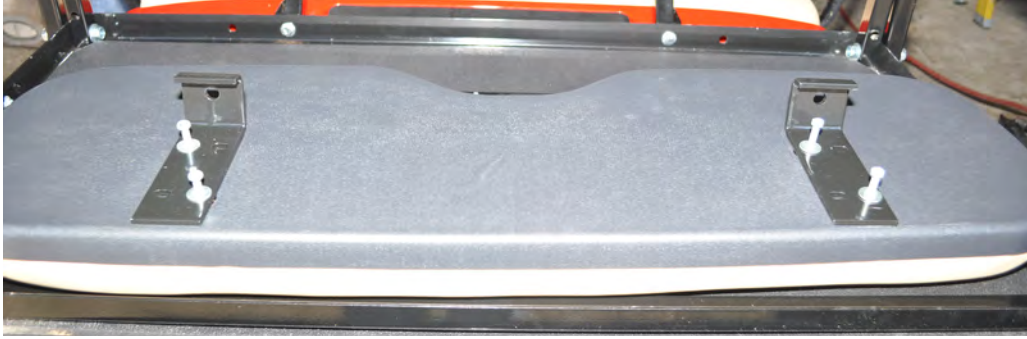
16. Reinstall front seat backs using hardware retained in **Step 3. TIGHTEN HARDWARE.**



17. Attach lower location of armrests to footrest using hardware from **Hardware Pack #1. DO NOT TIGHTEN HARDWARE.**



18. Attach J-Hooks to Rear Seat Back using hardware from **Hardware Pack #5**. **TIGHTEN HARDWARE**.



19. Install Rear Seat Back and Rear Seat Support Bracket assembly by attaching end tabs of Rear Seat Support Bracket to Armrests using remaining hardware from **Hardware Pack #5**.



**TIGHTEN ALL HARDWARE**

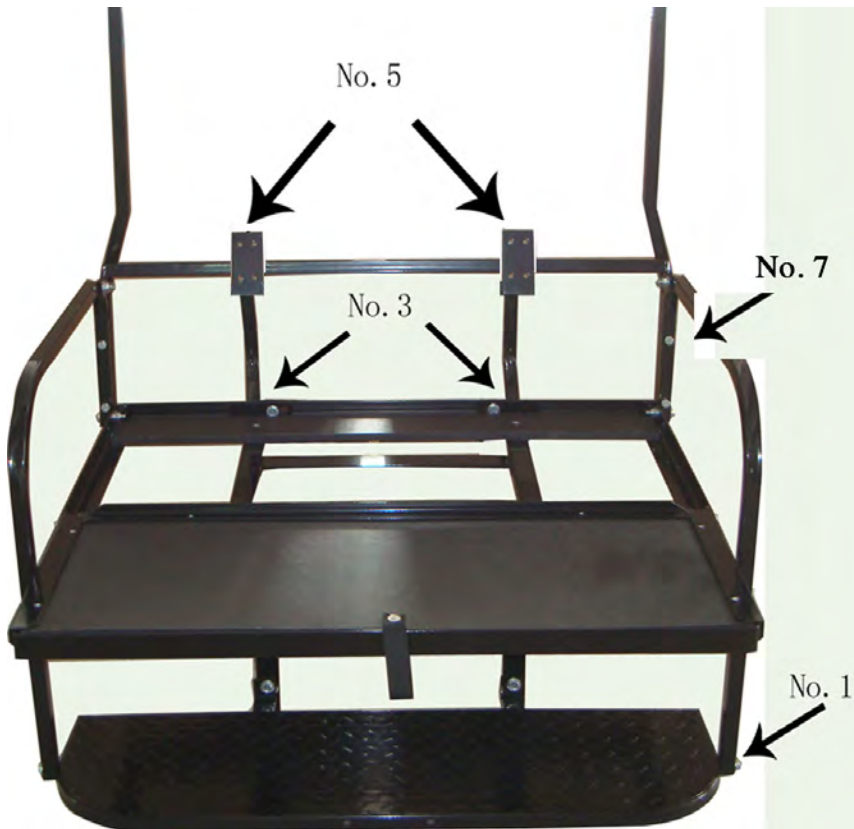
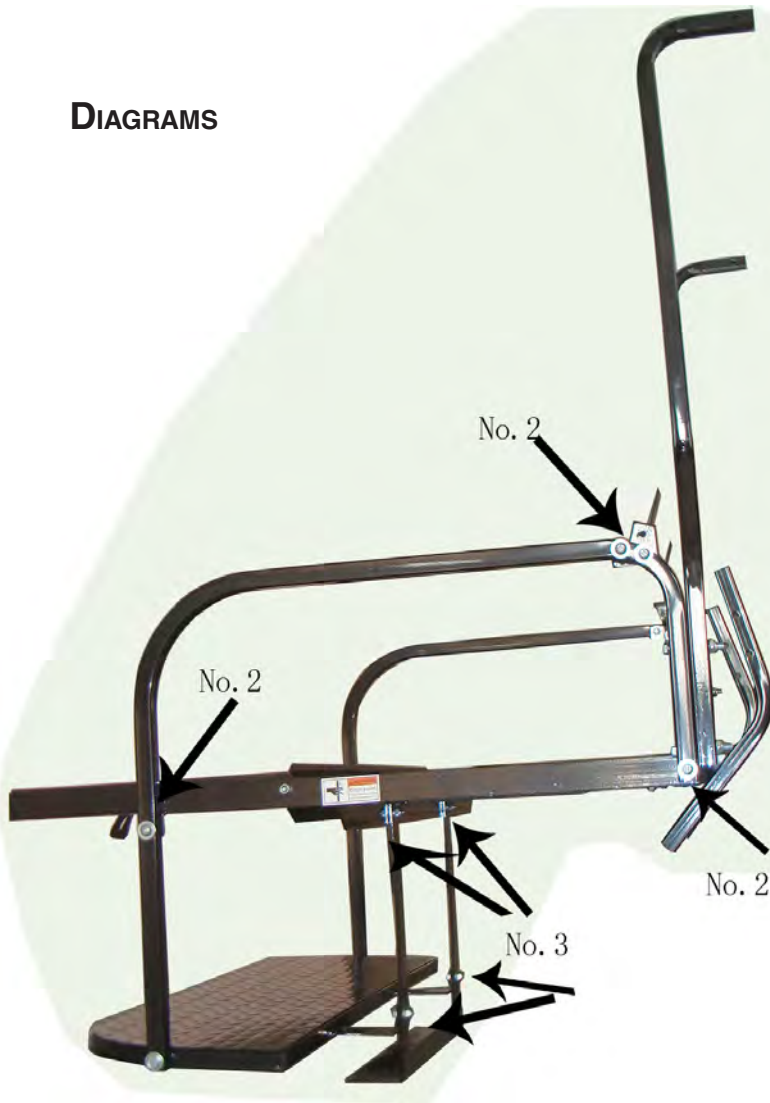
20. Reattach struts and canopy using hardware retained in **Step 1**. **TIGHTEN HARDWARE**.



21. Attach Seat Bottom Cushion to Seat Frame using hardware from **Hardware Pack #6**.  
**TIGHTEN HARDWARE.**



## DIAGRAMS



## CONTENTS OF HARDWARE PACKS

### PACK #1

2-10MM X 70MM X 1.5MM SHOULDER HEX BOLTS  
4-10MM X 25MM X 2MM WASHERS  
2-10MM X 1.5MM NYLON LOCK NUTS

### PACK #2

8-10MM X 50MM X 1.5MM PHILIPS HEAD BOLTS  
16-10MM X 25MM X 2MM WASHERS  
8-10MM X 1.5MM NYLON LOCK NUTS

### PACK #3

6-10MM X 25MM X 1.5MM SHOULDER HEX BOLTS  
12-10MM X 25MM X 2MM WASHERS  
6-10MM X 1.5MM NYLON LOCK NUT

### PACK #4

2-8MM X 70MM X 1.25MM SHOULDER HEX BOLTS  
4-8MM X 22MM X 1.5MM WASHERS  
2-8MM X 1.25MM NYLON LOCK NUT

### PACK #5

4-6MM X 30MM X 1MM SHOULDER HEX BOLT  
4-6MM X 18MM X 1.5MM WASHERS

### PACK #6

9-6MM X 40MM CROSS ROUND HEAD SELF-TAPPING SCREWS  
1-6MM FLAT WASHER

### PACK #7

4- 10MM X 70MM X 1.5MM SHOULDER HEX BOLTS  
8 -10MM X 25MM X 2 MM WASHERS  
4-10MM X 1.5MM NYLON LOCK NUTS